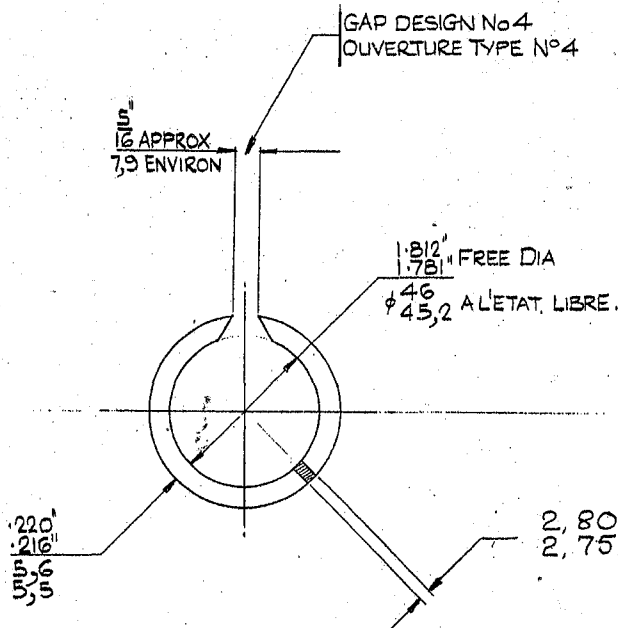


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DO NOT SCALE
LE DESSIN N'EST QUE FIGURATIF SEULES
LES COTES SONT A CONSIDERER

SUPPLIER - EATON MFG. Co
FOURNISSER. RELIANCE DIV
MASSILLON OHIO



MATERIAL: 070A72 THRU 070A78
OR SAE 1060-1090
HEAT TREATMENT: HARDEN AND TEMPER
HRC 48-52.
MATIERE: XC 65 F OU XC80F.
TRAITMENT THERMIQUE: TRAITE POUR
DURETE HRC 48-52.
FINISH: OIL DIP
FINITION: HUILAGE

HELIX NOT TO EXCEED .030"
REF: RING TO PASS OVER
1.9999" DIA SHAFT AND SNAP
FIRMLY INTO 1.855"/1.847" DIA
GROOVE
LA DISTORTION NE DOIT PAS
DEPASSER 0,76
LE SEGMENT DEVRA COULISSER
SUR UN AXE DE ϕ 50,80 ET SE
CALER FERMEMENT DANS UNE GORGE
DE ϕ 47,12/46,91

ISSUE	CHANGE RECORD	DATE & AUTHORITY
5	REDRAWN & BILINGUALISED	07-77
5	MATERIAL UPDATED	
5	REDESSINE ET FAIT EN	
5	BIJOUX MAT. MISE A	JUL 75
5	JOUR	CSB/241
6	2,80/2,75 WAS	JULY 94
	2,82/2,72	
	SUFFIX RAISED	C 725501

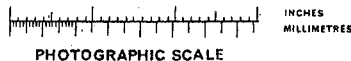
DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE SPECIFIED	N _{xx} ✓
DIMENSIONS EN MILLIMETRES SAUF SPECIFICATIONS CONTRAIRES	DENOTES MAXIMUM SURFACE ROUGHNESS ETAT DE SURFACE

TOLERANCES ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	No.	MICRO METRES	MICRO INCHES
WITHOUT DECIMALS	N1	0,025	1
1 DECIMAL PLACE	N2	0,05	2
2 DECIMALS	N3	0,1	4
3 DECIMALS	N4	0,2	8
4 DECIMALS	N5	0,4	16
5 DECIMALS	N6	0,8	32
6 DECIMALS	N7	1,6	63
7 DECIMALS	N8	3,2	125
8 DECIMALS	N9	6,3	250
9 DECIMALS	N10	12,5	500

THIRD ANGLE PROJECTION		3 ^{EME} ANGLE
SCALE/ECHELLE	1/1	DRAWN 20 JULY 1975
SIMILAR PART	APP. CK. H. L. PRATH. 26-7-75	
EXP. No.	APP. TR.	

MATIERE	APP. <i>R. Stoney</i>
VOIR NOTE	
MATERIAL	APP. <i>R. Stoney 26 JUL 75</i>
SEE NOTE	

DESIGNATION	SEGMENT D'ARRET (EXTERIEUR)
NAME	RING-SNAP (EXTERNAL)
	ATE-45



TEST SPECIFICATION SEE SPECIFICATION D'ESSAI VOIR	UPCF 41994	P2
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